

VAA - K

II

1282 E

S P E C I F I C A T I O N S

Type designation	VAA-K 50/60 or VAA-K 100/120
Working range	- Electrolytically tin-plated sheet - Black iron sheet - Special sheet on request
Sheet thickness	0.18 - 0.30 mm (others on request)
Body diameter	52 - 108 mm
Body height	65 - 280 mm
Wire diameter	1.5 mm (Monofil)
Production	Dependent on the welding speed and the can body length (max. 9000/h)
Seam overlap	Approx. 0.5 mm
Power requirements	3-phase AC (details see Table in Part IV)
Cooling water connection	- Necessary pressure min. 5 bar - Flow approx. 15 l/min. - Inlet temperature approx. 12°C - Cooling capacity approx. 6000 kcal/h; 26000 kJ/h
Compressed air connection	- Necessary pressure min. 5 bar - Consumption approx. 20 Nm ³ /h
Dimensions (length/width/height)	Machine approx. 2600/1400/2005 mm Frequency transformer 1025/604/500 mm Distance from wall 300 mm
Weight	Machine 1900 kg. Frequency transformer 600 kg.

The right to alter values from those specified above is reserved.

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